



DATA SHEET

SI-83

# **Tank Pump**

Sauermann® part #: SI83CE04UN23 - SI83CE74UN23

## The Tank Pump Re-Invented

Sauermann engineers have redesigned the tank pump from the inside-out, making the Si-83 more compact than any other tank pump in its class, all while redefining just how easy tank pump installation and maintenance can be in the field.

The Si-83 is constructed from rugged materials and components for exceptional durability and reliability. The Si-83 tank pump from Sauermann is perfect for residential A/C (up to 20 kW) and heating units (up to 40 kW).



### **Benefits**



### **Exceptional Durability and Reliability**

- Float design resistant to fouling
- Stainless steel motor shaft
- Tolerates acidic condensates (pH >2.5) produced by gas-condensing boilers



# **Quick & Easy Maintenance**

- No need to remove pump from installation to clean
- Removable anti-return valve



### Quick & Easy Installation in any place

- Designed for intuitive installation
- Can be floor-mounted, wall-mounted, or suspended from the ceiling
- Can be easily installed whatever the lay out of the premises thanks to its very compact profile: 129 mm in height
- 5 inlet options for unmatched versatility Ø 30 mm: 4 on top, 1 on the side for low condensate entry
- Rod mounting system makes levelling easy



#### Regular duty

- · Max. pressure: 5.7 m
- IP 44
- · 2-Liter tank capacity

## Kit content

- One-piece centrifugal pump with 2 I tank
- Integrated barb end check valve, Ø ext. 10 mm
- 1.8 m power cord, bare ends

- Built-in safety switch, 1 m wires, stripped wires: NC (SI83CE04UN23), NC/NO (SI83CE74UN23)
- 2 screws, 2 plugs
- Straight connector with tube and ziptie for Ø 6 mm int. tubes

# **Technical specifications**

Tank capacity	2		
Mains supply	230 V~ 50 Hz - 115 W – 1.4 A		
Max discharge head	5.4 m (65 l/h)		
Max pressure (flow rate 0)	5.7 m		
Sound level in application at 1m	≤ 45 dBA (Measured in Sauermann acoustic lab, pump operating with water)		
Max condensate temperature	55°C, 80°C short peaks 10 minutes		
Max condensate acidity	pH > 2.5 (Gas condensing boilers)		
Pump Weight (with packaging)	1.83 kg		
Box dimensions	L 315 mm x W 151 mm x H 175 mm		
Masterpack	L 780 mm x W 332 mm x H 203 mm		
Safety switch	SI83CE04UN23: NC: 5 A resistive 250 V SI83CE74UN23: NC/NO: 5 A resistive 250 V		

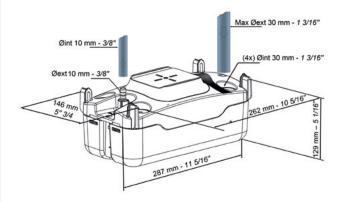
Safety switch	SI83CE04UN23: NC: 5 A resistive 250 V SI83CE74UN23: NC/NO: 5 A resistive 250 V			
Thermal protection (overheating)	Yes: 120°C (auto reset)			
Operating conditions	7%: 16s ON - 212s OFF			
Class	I			
IP index	IP44			
Safety standard	CE - UKCA			
RoHS directive	Compliant			
WEEE directive	Compliant			

# **Applications**

Residential applications: Air-conditioning up to 20 kW Heating up to 40 kW

- Gas condensing boilers
- Condensing high efficiency gas furnaces

# Dimension.



# Condensate inflow rate (I/h)

	Total tube length using Ø int. 10 mm				
Discharge head	5 m	10 m	20 m	30 m	
1 m	26	23	17	13	
2 m	22	19	14	13	
3 m	19	16	11	8	
4 m	13	10	7	6	
5 m	8	6	4	-	

